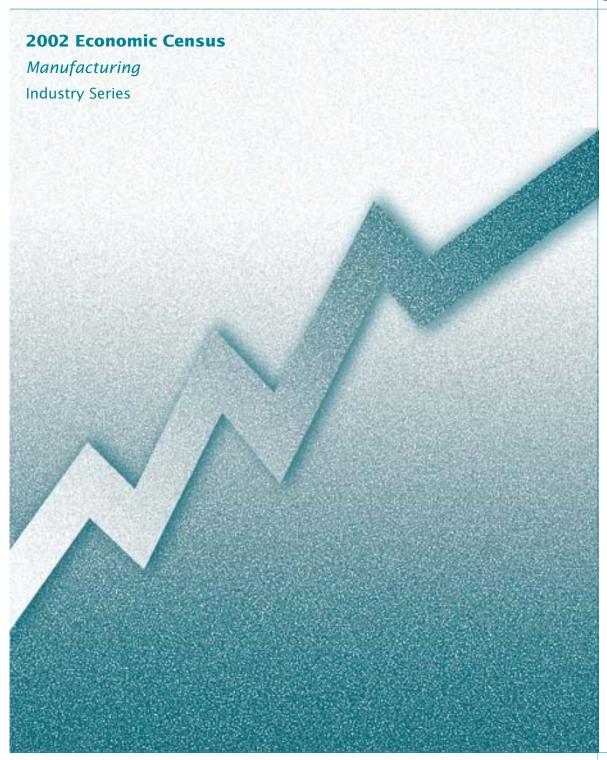
# Plate Work Manufacturing: 2002

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Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



## Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Production workers				Total	Total	Total capital
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	estab- lish- ments <sup>3</sup>	Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	shipments	expendi- tures (\$1,000)
332313, Plate work manufacturing 2002	1 012 N N N N 1 011	1 031 N N N N 1 030	25 811 24 068 25 891 25 349 25 624 25 205	936 107 842 849 872 665 831 087 812 038 787 831	19 036 18 097 19 892 19 493 19 388 19 205	38 914 38 624 41 207 40 296 40 920 37 417	610 237 549 038 573 896 545 352 512 910 501 927	1 743 756 1 751 679 1 856 749 1 771 456 1 551 950 1 553 936	1 481 113 1 310 073 1 305 918 1 246 345 1 315 170 1 240 164	3 260 316 3 071 135 3 143 597 3 008 323 2 880 864 2 773 148	137 782 96 318 95 703 95 391 78 124 77 255

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establ	ishments <sup>2</sup>	All em	ployees	Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332313, Plate work manufacturing												
United States.  Alabama. Arizona. California Colorado Connecticut Florida Georgia Illinois Indiana	2 - 2 - 6 2 1 2	1 031 7 65 10 18 23 11 47 33	358 13 2 24 3 5 9 2 20 9	25 811 863 154 1 572 241 255 569 111 1 364 530 222	936 107 28 947 7 201 65 712 8 908 9 041 20 566 3 649 46 745 16 503 7 514	19 036 652 131 1 116 198 197 432 68 996 408	38 914 1 349 288 2 409 392 388 894 135 2 023 789 334	610 237 18 981 5 973 40 201 6 385 6 530 13 462 1 841 26 888 11 242 5 102	1 743 756 49 850 16 752 133 267 18 405 15 264 32 730 7 032 79 689 33 824 17 765	1 481 113 36 297 6 628 93 911 13 741 9 465 27 942 5 649 68 696 22 614 8 995	3 260 316 86 101 22 812 230 302 32 138 24 249 63 404 12 575 145 776 56 395 27 093	137 782 2 546 341 7 330 1 078 888 2 022 289 3 644 2 807 774
Kentucky Massachusetts Michigan Minnesota Missosissippi Missouri Nebraska New Jersey New York North Carolina	3 2 2 2 5 - 1 1 6	17 19 66 28 9 14 7 16 29 20	6 11 21 11 3 3 3 2 7	287 607 2 181 790 132 467 326 216 364 682	9 329 24 988 78 653 30 083 4 546 17 050 8 554 7 669 12 233 25 112	224 437 1 469 596 103 350 191 160 291 524	451 921 3 026 1 011 217 736 406 352 600 1 059	6 348 15 618 54 676 19 952 2 926 11 319 5 073 5 202 8 660 16 861	15 371 29 513 174 972 59 987 9 534 28 181 13 588 13 742 23 232 42 816	10 020 26 438 278 693 40 321 8 327 16 606 13 347 11 113 14 901 27 291	25 323 69 751 458 777 100 501 17 818 44 990 26 874 24 984 36 449 70 057	1 001 2 367 21 678 3 199 286 1 330 346 363 717 2 222
Ohio Oklahoma Oregon Pennsylvania South Carolina Tennessee Texas Utah Virginia Washington Wisconsin	3 1 - 3 3 1 4 - 2 4 1	77 27 14 94 17 20 123 8 19 12 56	24 11 6 45 7 8 35 1 8 1 21	1 597 1 018 363 2 774 532 515 2 325 165 519 205 1 576	60 911 40 671 12 232 102 902 16 659 18 655 82 226 5 717 18 471 7 468 51 784	1 150 628 283 2 027 407 407 1 779 126 393 156 1 191	2 284 1 372 546 4 146 833 825 3 721 258 847 301 2 323	35 472 22 672 7 995 64 690 10 981 12 335 55 050 3 869 12 617 5 228 34 955	107 829 96 152 23 477 155 296 32 879 31 876 170 487 8 418 33 331 16 618 96 146	92 991 71 689 12 768 149 7081 37 371 15 963 113 903 7 095 17 998 6 765 78 539	212 219 166 079 35 245 308 031 70 037 47 185 286 264 16 202 51 591 25 826 175 666	24 400 7 102 3 370 9 877 1 314 2 526 9 775 1 273 1 907 4 462 4 952

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

³Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

#### Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332313, Plate work manufacturing	
Companies <sup>1</sup> number.	1 012
All establishments <sup>2</sup>	1 031 673 312 46
All employees³         number           Total compensation         \$1,000           Annual payroll         \$1,000           Total fringe benefits         \$1,000	25 811 1 120 262 936 107 184 155
Production workers, average for year	19 036 19 309 19 174 19 142 18 471
Production worker hours	38 914 610 237
Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.	1 481 113 1 235 602 72 146 14 569 33 945 124 851
Quantity of electricity purchased for heat and power	526 801 16 210
Total value of shipments         \$1,000           Primary products value of shipments         \$1,000           Secondary products value of shipments         \$1,000           Total miscellaneous receipts         \$1,000           Value of resales         \$1,000           Contract receipts         \$1,000           Other miscellaneous receipts         \$1,000	3 260 316 2 742 219 315 282 202 815 96 235 35 821 70 759
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industry \$1,000.	90 3 204 422 2 742 219 462 203
Coverage ratiopercent.	86
Value added\$1,000	1 743 756
Total inventories, beginning of year         \$1,000.           Finished goods inventories         \$1,000.           Work-in-process inventories         \$1,000.           Materials and supplies inventories         \$1,000.	507 870 99 939 232 942 174 989
Total inventories, end of year         \$1,000           Finished goods inventories         \$1,000           Work-in-process inventories         \$1,000           Materials and supplies inventories         \$1,000	462 963 88 312 209 122 165 529
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	1 209 539 137 782 20 317 117 465 8 037 11 462 97 966 47 674 1 299 647
Depreciation charges during year	92 053
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	68 455 45 323 23 132
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	482 695 79 92 695 39 860 26 064 5 697 14 921 3 700 6 497 9 332 15 991

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

			All emp	oloyees	Pr	oduction worke	ers		Total	Total	Total capital
Employment size class	E¹	All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332313, Plate work manufacturing											
All establishments	2	1 031	25 811	936 107	19 036	38 914	610 237	1 743 756	1 481 113	3 260 316	137 782
1 to 4 employees 5 to 9 employees	9	305 156	648 1 088	23 060 37 917	484 801	949 1 569	15 213 24 963	43 081 71 281	26 694 47 428	69 365 118 517	2 567 4 900
10 to 19 employees	2	212 229	2 984 7 236	102 290 255 286	2 177 5 402	4 263 10 609	65 772 163 267	198 135 483 085	123 951 305 957	321 156 795 534	16 028 42 189
20 to 49 employees	2	83	5 918	220 427	4 445	9 431	142 656	390 932	297 671	712 660	18 422
100 to 249 employees	-	38 7	5 559 2 278	202 114 89 306	4 245 1 418	8 774 3 165	135 189 59 677	393 970 157 687	458 333 217 791	858 089 376 520	31 131 20 550
500 to 999 employees	_	_		_	_	_	_	_	_	_	_
2,500 employees or more	_	-	-	_	-	-	-	-	-	-	_
Administrative records <sup>4</sup>	9	310	988	37 125	745	1 488	24 490	69 263	64 821	134 074	5 031

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All	All employees		Production workers				Total	Total	Total capital
		estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332313	Plate work manufacturing	1 031	25 811	936 107	19 036	38 914	610 237	1 743 756	1 481 113	3 260 316	137 782
3323130	Fabricated plate work (stacks and weldments)	1 016	25 110	912 367	18 454	37 762	592 287	1 706 974	1 427 640	3 157 974	131 291

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of companies with		Product shipments		
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
332313	Plate work manufacturing	N N	X	×	3 204 422 2 894 827	
3323130	Fabricated plate work (stacks and weldments)	N N	X X	X X	3 204 422 2 894 827	
33231301	Power boiler and heat exchangers	N N	X X	x X	222 026 287 668	
3323130111	Fabricated steel plate containers (trash and other), less than 13 gal	7	X	x	51 448	
3323130116	Fabricated steel plate containers (trash and other), 13 gal	4	X	X	2 429	
	to 79 gal	11 13	X X	X X	31 233 48 985	
3323130121	Fabricated steel plate containers (trash and other), more than 79 gal	35	Х	х	139 345	
33231302	Power boiler and heat exchangers	68 N	X	X	236 254 198 535	
3323130226	Fabricated steel plate sound control equipment for jet engine test facilities (including hush houses, demountable	N	Х	Х	220 147	
	run-up silencers, demountable test cells, etc.)	1 4	X	X X	D	
3323130231	Fabricated steel plate sound control equipment for gas turbine sound systems (enclosed) (including natural gas					
3323130236	compression, efectric generation, marine propulsion, etc.)	5 6	X X	X	B	
3323130230	(including sound panels, one piece enclosures, industrial silencers, and air duct silencers)	29	Х	x	D	
33231303	Weldments and fabricated steel plate for other purposes	30 N N	X X X	X X X	134 435 1 814 375 1 951 533	
3323130301	Fabricated steel plate shielding for use in nuclear reactor buildings	3	X	×	D 1 951 555	
3323130346	Weldments and fabricated steel plate for other purposes	11 832 987	X X X	X X X	27 155 D 1 924 378	
33231304	Fabricated steel plate pipe, penstocks, tunnel lining, stacks, and breeching	987 N	X	x x	1 924 378	
3323130406	Fabricated steel plate pipe, penstocks, tunnel lining, stacks.	N	Х	×	121 362	
	and breeching	35 43	X X	X X	100 505 121 362	
3323130Y	Fabricated plate work (stacks and weldments), nsk, total	N N	X X	X X	868 981 314 117	
3323130YWW	Fabricated plate work (stacks and weldments), nsk, for nonadministrative-record establishments	N N	X X	X	780 342 149 286	
3323130YWY	Fabricated plate work (stacks and weldments), nsk, for administrative-record establishments	N N	X	×	88 639 164 831	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

# Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

### Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332313	Plate work manufacturing		
00900001	Total materials	X	1 235 602
33290005	Fabricated metal pipe (excluding castings and forgings)	X	1 055 418 5 981
33291905	Fabricated metal valves and pipe fittings	x x x x x	11 712 2 609 6 133
33200039	All other fabricated metal products (excluding castings, forgings, fabricated metal pipe, bolts, valves, pipe fittings, nuts, screws, and other screw machine products)	X	55 507
33151001	Iron and steel castings (rough and semifinished)	X X X X	99 311 27 349
33152011	Nonferrous (aluminum, copper, etc.) castings (rough and semifinished)	X X N	13 558 1 243 N
33210000	Forgings	X N	4 373 N
33120057	Steel bars and bar shapes (excluding concrete reinforcing bars, castings, forgings, and		• •
	fabricated metal products)	X	16 319 80 796
33120009	Steel concrete reinforcing bars	X X X	D 1 498
33120016	Steel sheet and strip (including tinplate)	X N	93 896 N
33120079	Steel plate	X	83 740
33120041	Wide flange steel structural beams	X X X	148 190 4 257 11 654
33120047	All other steel structural shapes (excluding sheet pilings, castings, forgings, and fabricated steel products)	××	13 173
33120039	All other steel shapes and forms, including sheet pilings (excluding castings, forgings, and fabricated metal products)	x	35 370 D
33142135	Copper and copper-base alloy pipe and tube (excluding castings, forgings, and fabricated metal	X	58 806
00142100	products)	X	1 549 D
33142141	All other copper and copper-base alloy shapes and forms (excluding castings, forgings, and		
	fabricated metal products)	X	355 509
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing	X X X N	20 158 N
33100055	All other aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)	X	1 438 3 311
33100067	All other nonferrous shapes and forms (excluding castings, forgings, and fabricated metal products)		1 851
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product	X X X N	9 642 8 887
	1997	ŝ	N
33399203	Welding electrodes	X	7 585 10 411
00970099	All other materials and components, parts, containers, and supplies	X	312 793 D
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	464 922 244 823

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.